

Work Order ID 85623

85623

Page 1

Tuesday, June 12, 2012 10:33:01 AM

Item ID: D205-634-143

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Training Wearplate

Start Date: 6/12/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/15/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Ship Friday

Approvals: Process Plan: *MF*

Date: *12-06-12* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN D205-634	G
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100

0.00

100

DC

0.00

Document Control

Memo

Photocopy bluefile & type labels per PPP D205-634-143
CHG 002

8/2/ae/15

MCS 12/06/15

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

12/6/15

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

8/2/ae/15

(40)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Stop ***NS2***

Start Date: 6/12/2012 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 6/15/2012 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-634-143

Location: _____

PPP rev: _____

SNIP

Rec'd 6/12 (4)

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/06/15

*MLJ
12-06-15*

Dart Aerospace Ltd

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Picklist Print

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Work Order ID: 85623
Parent Item: D205-634-143
Parent Item Name: Training Wearplate

Start Date: 6/12/2012

Required Date: 6/15/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP revA 11.09.26 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4406-041
Fwd Wearplate Assembly

Manufactured No

Each 5.0000

3x 13 82330

Location Loc Qty Loc Code

FP001 3

81849 3

Return2012 2

74147 2

D4406-043
Aft Wearplate Assembly

Manufactured No

Each 5.0000

3x 13 82330

Location Loc Qty Loc Code

FP001 3

81850 3

Return2012 2

74148 2

AN4-15A
Bolt

Purchased No

Each 92.0000

32

Location Loc Qty Loc Code

ST350A 92

118926 59

121444 33

D2570
Bushing

Manufactured No

Each 469.0000

32 64

Location Loc Qty Loc Code

ST011 469

72960 41

78586 9

79493 12

81956 24

81957 348

82874 35

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Parent Item: D205-634-143

Parent Item Name: Training Wearplate

Start Date: 6/12/2012

Required Date: 6/15/2012

Start Qty: 4.00

Required Qty: 4.00

MS24042L4

Nut

Purchased

No

Each 3,349.0000

32

Location

Loc Qty

Loc Code

ST300

3349

119075

116

121011

232

121444

2701

121652

300

D2579

Crossbolt Spacer

Manufactured

No

Each 89.0000

16

Location

Loc Qty

Loc Code

LG001

89

62400

22

70761

3

72199

1

72672

7

76002

21

78371

35

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Item	634 -111	634 -141	634 -143	641 -011	Part Number	Description
	X				D205-634-111	SKIDTUBE INSTALLATION (STANDARD) WITH TRAINING WEARPLATE
	1	X			D205-634-141	REPLACEMENT SKIDTUBE WITH TRAINING WEARPLATE
			X		D205-634-143	TRAINING WEARPLATE KIT
	1			X	D205-641-011	GROUND HANDLING KIT
1		1			D2580-047	205 SKIDTUBE ASSEMBLY (STANDARD)
2A		8			D2594-1	* PLUG
2B		8			D2594-3	* O-RING
3		1			D2855	* AFT CAP
4		2			AN3-5A	* BOLT
5		2			NAS1149D0332J	* WASHER (AN960JD10L)
13		2			ALS4-1032-225	* INSERT
14		1	/ 1		D4406-041	* FWD WEARPLATE ASSEMBLY
15		1	/ 1		D4406-043	* AFT WEARPLATE ASSEMBLY
16		8	/ 8		AN4-45A	* BOLT
17		16	/ 16		D2570	* BUSHING
18		8	/ 8		MS21042L4	* NUT (OR MS21042-4)
19			/ 4		D2579	* SPACER
20	1				D2571	SADDLE, FWD OUTSIDE
21	1				D2572	SADDLE, FWD INSIDE
22	1				D2573	SADDLE, AFT OUTSIDE
23	1				D2574	SADDLE, AFT INSIDE
24	8				AN4-51A	BOLT
25	16				D2570	BUSHINGS
26	8				MS21042L4	NUT (OR MS21042-4)
27	8				AN6-12A	BOLT
28	8				NAS1149D0668J	WASHER (AN960JD616)
29	16				AN4-6A	BOLT
30	32				NAS1149D0463J	WASHER (AN960JD416)
31	16				MS21042L4	NUT (OR MS21042-4)
32	4				D2747	SET SCREW
33	2				D3533-1	SET SCREW
40	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1				D3456-1	WASHER
43	1				MS21043-4	NUT
44	2				D3417-5	WASHER
50				1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51				1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52				4	AN4C46A	BOLT
53				8	D2570	BUSHING
54				4	MS21043-4	NUT (OR MS21042-4)
60	2				D2876	SADDLE SPACER
61	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-047 ASSEMBLY ABOVE